



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

004910

D350-636-047
Job Sheet 181766



Part No: D350-636-047
Part Name: Run-on Landing Wearplates Fits LH or RH

Job Qty: 4 ea

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/8/18

Job Tracking No:

Due Date: 8/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV J IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP
REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN 12-542 DD
verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/28/18	8/28/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 08 2018
110	Packaging	4 pcs	8/28/18	8/28/18	0.00	0.00	Packaging1-3		AUG 08 2018
115	QC	4 pcs	8/28/18	8/28/18	0.00	0.00	QC4		DAS JRB 18-08-11
120	Packaging	4 pcs	8/28/18	8/28/18	0.00	0.00	Packaging3-1		58 JRB 18-08-11
125	DC	4 pcs	8/28/18	8/28/18	0.00	0.00	DC		9-89 AUG 10 2018
130	QC21-FG	4 Ea	8/28/18	8/28/18	0.00	0.00	QC21		DAS 21 AUG 10 2018

Part Op 120 - Identify and pack for shipping as per PPP D350-636-047 Location:FG041
Descriptions: 125 - Photocopy bluefile & type labels per PPPD350-636-047 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C34A	Bolt	4 Ea (1 ea)	90-Start up Operation	5062954
AN3C36A	Bolt	16 Ea (4 ea)	90-Start up Operation	FM137074-1
AN3C37A	Bolt	4 Ea (1 ea)	90-Start up Operation	3074162
AN3C42A	Bolt	4 Ea (1 ea)	90-Start up Operation	5045522
D3873-1	Bushing	32 Ea (8 ea)	90-Start up Operation	5088899
D4154-041	Wearplate Assembly	4 Ea (1 ea)	90-Start up Operation	5058194
D4170-3	Bushing	16 Ea (4 ea)	90-Start up Operation	5083399
D4171-1	Bushing	4 Ea (1 ea)	90-Start up Operation	5055041
MS21043-3	Nut	20 Ea (5 ea)	90-Start up Operation	5062620
NAS1149C0363R	Washer	40 Ea (10 ea)	90-Start up Operation	5054113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C34A	4	28	0
	AN3C36A	16	533	0
	AN3C37A	4	84	0
	AN3C42A	4	31	0
	D3873-1	32	70	0
	D4154-041	4	4	0
	D4170-3	16	40	0
	D4171-1	4	19	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Not Approved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date : _____		Step _____		MRB (QSI042) Approval					
Description Work O		Completed By							
		Lead hand / Supervisor Approval Verification							
		QC / QA Coordinator Approval							
Root Cause									
Environment ☐	No Re-verification ☐	 Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S100327 Part: D350-636-047 Job No: 181766 Serial No/Batch: S100327 Revision: Inspector: Exp Date: Instructions: TC STC SH99 - 7 Issue 2b EA 66 STG SR00646SE 15/10/28, EASA STI				☐ Positioned Wrong			
Design ☐	Operator ☐					☐ Outside Dimensions			
Doc/Data ☐	Offset/Setup ☐					☐ Over/Under tolerance			
Equip/Tooling ☐	Supplier ☐					☐ Part Incorrect			
Handling/Pre ☐	Training ☐					☐ Part Lost/Missing			
Material ☐	Use for Testing ☐					☐ Part Moved			
Internal Transport ☐	Poor Information ☐					☐ Drawing			
Tribal Knowledge ☐	Rushing ☐					☐ Finish			
LOA ☐	Product Improvement ☐					☐ Misread			
Substation ☐	Process Improvement ☐					☐ Turning Sequence			
Past Expiry Date ☐	Manufacturing Process ☐	☐ Cracks				☐ Inspection Incomplete/Unqualified			
Misidentified ☐	Past Due ☐	☐ Crimp/Kink/Ripple/Wave				☐ Contamination			
		☐ Cuffs				☐ Out of Sequence			
		☐ Crushing				☐ Off-set			
		☐ Heat Treat				☐ Mislabeled			
		☐ Wave/Twist in Tube				☐ Fit/Function			
		☐ Marks/Chatter				☐ Misaligned/off center			
		☐ OTHER :							

MS21043-3
NAS1149C0363R

20
40

1,234
249

0
0

Part Specifications

Specifications could not be found.

Plex 8/8/18 9:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

8.0 PARTS LIST
(D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		2311BAG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149C0832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149C0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149C0332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149C0363R)
92A			1	1		AN960C10	WASHER (OR NAS1149C0363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149C0363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

REFERENCE ONLY